

# NEWS BULLETIN

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Title: New CFR Valve Seat Refacing Equipment

Bulletin No. 04-02

Date: April 2, 2004

The purpose of this CFR News Bulletin is to inform customers that Waukesha Engine has released a new Valve Seat Grinding Equipment Kit (P/N 106254E). Previous grinding equipment (P/N 106254 and P/N 106254A) and associated replacement parts for the previous grinder are no longer available from Waukesha Engine.

The valve seat grinder is used to resurface valve seats to their proper angle and run-out, which is necessary in order to meet all critical cylinder overhaul tolerances. The grinding equipment is exclusively offered through Waukesha Engine from Kwik-Way®. The kit includes pilots for octane, cetane, and supercharge cylinders (see kit contents listed below). If you are interested or would like more information, please contact Waukesha Engine's CFR Department at (262) 549-2915.

The Valve Seat Grinding Equipment Kit (P/N 106254E) includes the following:

- 120V/60Hz grinder
- Heavy-duty wheel dresser with diamond cutter
- 5/32" hex wrench
- Strap wrench
- Tight grinding wheel removal block
- Concentricity gauge
- Grinding stones
- Wheel truing pilot
- Various pilots from 0.375" to 0.4375"
- Pilot puller pin
- Instruction booklet
- Carrying case

